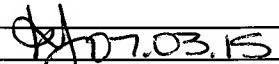


Date: Wednesday, 3/14/2007 3:31:00 PM  
User: Kim Johnston






# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	CABLE ASSEMBLY
<b>Job Number</b> :	31222		
<b>Estimate Number</b> :	10125		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D2071
<b>This Issue</b> :	3/14/2007	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2071 REV C
<b>First Issue</b> :	3/14/2007	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	30342	<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	3/26/2007
<b>Written By</b> :			<b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est: D 04.11.26 Reformiat; Revised Step 2 KJ/JLM Est: E 06.04.05 Revised Step 1 KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		
<b>Comment:</b> PURCHASING Issue P/O: <u>3319</u> Purchase Part Number: 56V03-36 Possible Supplier: Danco Material release note is required <div style="text-align: right;">C207103115 (20)</div>		
2.0	56V0336	CABLE ASSY
		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) CABLE ASSEMBLY		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<b>Comment:</b> PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <div style="text-align: right;">C207104119 20</div>		
4.0	QC6	DIMENSIONAL CHECK
		
<b>Comment:</b> DIMENSIONAL CHECK <div style="text-align: right;">C2070419 20</div>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock with Dart P/N & B/N Location: _____ <div style="text-align: right;">C2070419 20</div>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PD Date: 07/04/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 3:31:00 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 31222

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

07/04/20

Job Completion



U 07-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

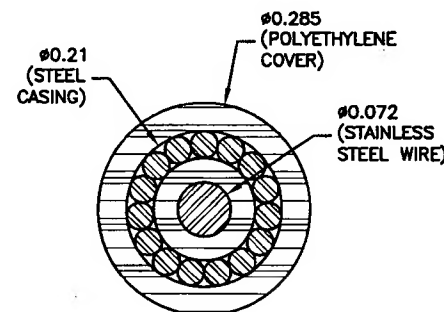
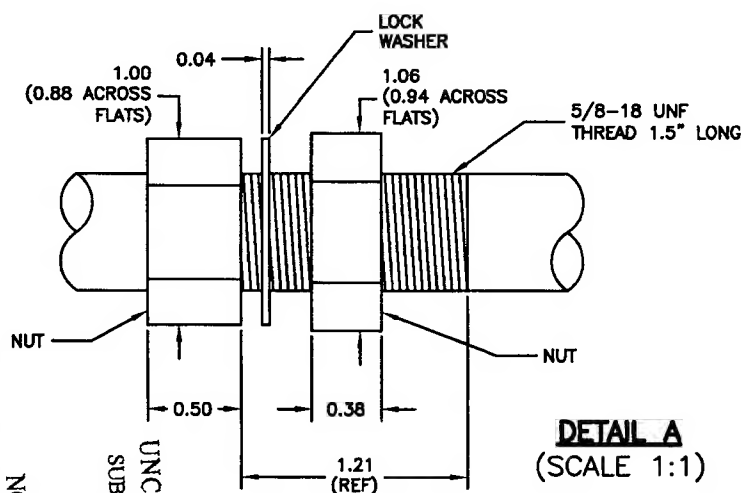
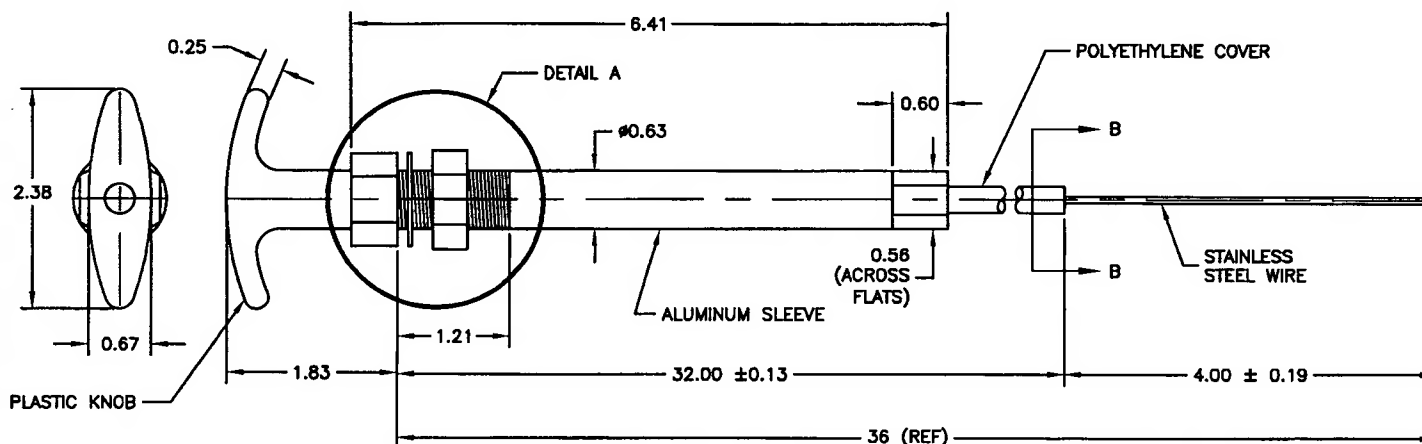
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

RELEASED

d.N. 20

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)  
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO ADJUDICANT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31222

DESIGN	DRAWN BY	DART AEROSPACE LTD
CB	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
CE		D2071
DATE	TITLE	REV. C
06.10.18	CABLE	SHEET 1 OF 1
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36
B	06.03.10	CHANGE TO DANCO P/N 56V03-36
C	06.10.18	RE-DRAWN

# Danco

## EQUIPMENT INC.

INVOICE# 7146210  
JOS #  
Page#: 1  
Date: 03/16/07

\* SURREY, BRITISH COLUMBIA \*

711688  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

P.O.# P000003319 PST# 787810 VIA FEDEX # 151793240 REP# 100 ORD TKR- CP

20.00	20.00	0.00	59V00-60	EA	62.82	1,256.40
TWIST LOCK TRIM CABLE						
ACTUAL CABLE IS 59V00-30						

CUSTOM BUILT CABLES ARE NON-RETURNABLE  
THANK YOU CAN B

All returns subject to approval and restocking charge  
No returns on custom cables, electrical components,  
seals, or special orders

# Danco

## EQUIPMENT INC.

CALGARY, ALBERTA  
308 - 53 AVENUE S.E.  
T2H 0N3  
(403) 253-6421  
FAX 253-1873  
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA  
9111 - 41 AVENUE  
T6E 6M5  
(780) 468-5151  
FAX 468-1565

EDMONTON, ALBERTA  
16704 - 110 AVENUE  
T5P 1G9  
(780) 486-6161  
FAX 486-6163

SURREY, B.C.  
9475 - 192 STREET  
V4N 3R7  
(604) 888-0513  
FAX 888-1036  
TOLL FREE 1-800-685-0644

REGINA, SASK.  
1155 MacKAY STREET  
S4N 4X9  
(306) 721-9575  
FAX 721-2214  
TOLL FREE 1-800-363-2626

Subtotal  
Freight  
GST  
PST

Order Total  
Amt Paid

AMOUNT DUE 1,256.40

G.S.T. #R-136761772

DUPLICATE

SEE REVERSE FOR CONDITIONS

TERMS: NET 30

1.5% NOT CHARGED ON OVERDUE ACCOUNTS



# Danco

## EQUIPMENT INC.

\* SURREY, BRITISH COLUMBIA \*

SHVOTCC# 1714/210

JOS #

Page# 1

Date: 03/16/97

SOLD TO

T11698  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

SHIP TO

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

DLG.# P000003310 PST# 707210 VJA FEDEX # 151793240 REPR# 100 ORD TKP. CE

20.00 20.00 0.00 59V00-30 64 62.82 1,256.40  
TWIST LOCK TRIM CABLE  
ACTUAL CABLE IS 59V00-30

C 07/04/17 (20)

CUSTOM BUILT CABLES ARE NON-RETURNABLE  
THANK YOU CAN B

This is only a copy

These cables were shortened and no charge

Thanks Jason

# Danco

## EQUIPMENT INC.

<b>CALGARY, ALBERTA</b> 308 - 53 AVENUE S.E. T2H 0N3 (403) 253-6421 FAX 253-1873 TOLL FREE 1-800-352-8291	<b>EDMONTON, ALBERTA</b> 9111 - 41 AVENUE T6E 6M5 (780) 468-5151 FAX 468-1565	<b>EDMONTON, ALBERTA</b> 16704 - 110 AVENUE T5P 1G9 (780) 486-6161 FAX 486-6163	<b>SURREY, B.C.</b> 9475 - 192 STREET V4N 3R7 (604) 888-0513 FAX 888-1036 TOLL FREE 1-800-665-0644	<b>REGINA, SASK.</b> 1155 MacKAY STREET S4N 4X9 (306) 721-9575 FAX 721-2214 TOLL FREE 1-800-363-2626
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SEE REVERSE FOR CONDITIONS G.S.T. #R-136761772

DUPLICATE

5 DOT CHARGED ON AVERAGE ACCOUNTS